FOR: \_\_\_\_\_ ISSUED: 03/29/2017

## SECTION 23 2300 – REFRIGERANT PIPING

### PART 1 - GENERAL

- 1.1 SUMMARY
  - A. This Section includes refrigerant piping used for air-conditioning applications.

#### 1.2 SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop based on manufacturer's test data.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
  - 1. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

#### 1.3 QUALITY ASSURANCE

- A. Comply with ASHRAE 15 (latest edition), "Safety Code for Refrigeration Systems."
- B. Comply with ASME B31.5 (latest edition), "Refrigeration Piping & Heat Transfer Components."
- C. UL 207 Refrigerant Containing Components and Accessories.
- 1.4 PRODUCT STORAGE AND HANDLING
  - A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

#### 1.5 INSTALLATION

A. Provide filter/dryer assemblies, moisture indicators, thermal expansion valve and solenoid valves for each refrigeration circuit.

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- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilin